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-----KIT MATERIAL SAFETY DATA SHEET-----

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This MSDS has been prepared by 3M Australia Pty Ltd Toxicology Dept.

1 PRODUCT AND COMPANY IDENTIFICATION

NOTE: THIS IS A KIT MSDS CONSISTING OF SEVERAL MSDS COMPONENTS. PLEASE DO
NOT SEPARATE THE FOLLOWING MSDS COMPONENTS FROM THIS COVER PAGE.

For transportation and storage the Dangerous Goods Classification for the
complete Kit is provided below.

UN NUMBER UN 3269
PROPER SHIPPING NAME POLYESTER RESIN KIT
DANGEROUS GOODS CLASS 3
PACKING GROUP III
HAZCHEM CODE *2YE
IERG 15

PRODUCT NAME
3M LIGHTWEIGHT BODY FILLER - 500 G (KIT)

3M Product ID
AS-0192-8326-1

DIVISION
ZAU- 3M Australia

Kit Components
27-9815-5 3M LIGHTWEIGHT BODY FILLER
27-3945-6 HARDENER RED

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MATERIAL SAFETY DATA SHEET

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This MSDS has been prepared by 3M Australia Pty Ltd Toxicology Dept.

1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

3M LIGHTWEIGHT BODY FILLER

DIVISION

ZAU- 3M Australia

3M Product ID

RECOMMENDED USE: Automotive Filler.

2 HAZARDS IDENTIFICATION

NOTE: HAZARDOUS SUBSTANCE. DANGEROUS GOODS

POISONS SCHEDULE

S5

Symbols

Xn (Harmful)

Risk Codes and Phrases

R10 Flammable.

R20 Harmful by inhalation.

R36/38 Irritating to eyes and skin.

Safety Codes and Phrases

S22 Do not breathe dust.

S23A Do not breathe vapour.

S46 If swallowed, seek medical advice immediately and show this container or label.

S2 Keep out of the reach of children.

3 COMPOSITION

Ingredient Name	CAS number	Percentage
POLYESTER RESIN	---	15 - 40
STYRENE MONOMER	100-42-5	15 - 40
TALC	14807-96-6	15 - 40
LIMESTONE	1317-65-3	5 - 10
SODIUM BORATE SILICATE	50815-87-7	1 - 5
QUARTZ SILICA	14808-60-7	0.1 - 1

4 FIRST AID MEASURES

EYE CONTACT

Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

SKIN CONTACT

Remove contaminated clothing and shoes. Wash affected area with soap and water. If signs/symptoms develop, get medical attention. Wash contaminated clothing and shoes before reuse.

INHALATION

If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention.

IF SWALLOWED

Do not induce vomiting unless instructed to do so by medical personnel. Give person two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

5 FIRE FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

EXPOSURE HAZARDS DURING FIRE

Closed containers exposed to heat from fire may build pressure and explode. Vapours may travel long distances along the ground or floor to an ignition source and flash back.

FIRE FIGHTING PROCEDURES

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Water may be used to blanket the fire. Wear full protective equipment (Turnout Gear) and a self-contained breathing apparatus (SCBA).

Combustion Products from Fire

Combustion Products from Fire are listed in Section 10, STABILITY AND REACTIVITY.

Unusual Fire and Explosion Hazards

Flammable liquid and vapour.

Unusual Reaction Hazard

None

HAZCHEM CODE

*3Y

6 ACCIDENTAL RELEASE MEASURES

Personal Precautions

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good occupational hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

Environmental Procedures

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Methods for cleaning up

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inert absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

7 HANDLING AND STORAGE

Incompatibility - Materials to Avoid

Store away from acids. Store away from heat. Store out of direct sunlight. Store away from oxidising agents.

Fire Avoidance

Ground containers securely when transferring contents. Wear low

static or properly grounded shoes.

Explosion Avoidance

Keep away from heat, sparks, open flame, pilot lights and other sources of ignition.

Static Prevention

Avoid static discharge.

Precautions for Safe Handling

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep container tightly closed. Avoid breathing vapours, mists or spray. Avoid eye contact with vapours, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidising agents.

Conditions for Safe Storage

Refer to Incompatibility - Materials to Avoid.

Ventilation

Keep container in well ventilated area.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

STYRENE MONOMER (100-42-5)

NATIONAL EXPOSURE STANDARDS: TWA: 50ppm, 213mg/m³. STEL: 100ppm, 426mg/m³. IARC Group 2B.

TALC (14807-96-6)

NATIONAL EXPOSURE STANDARDS: TWA: 2.5mg/m³ (inspirable dust containing less than 1% quartz and no detectable asbestos fibres). IARC Group 1 (Talc containing asbestiform fibres).

LIMESTONE (1317-65-3)

NATIONAL EXPOSURE STANDARDS: TWA: 10mg/m³ (inspirable dust).

QUARTZ SILICA (14808-60-7)

NATIONAL EXPOSURE STANDARDS: TWA: 0.1mg/m³ , IARC Group 1: Silica, crystalline (airborne particles of respirable size)

Special Information, Exposure/Protection

The extent to which the following recommendations for exposure control and protection are observed should depend on the risk assessment undertaken for the specific conditions under which this product is used, including occupational hygiene measurements.

Eye Protection

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337. Avoid eye contact with vapours, mists or spray. The following should be worn alone or in combination, as appropriate, to prevent eye contact: Indirect Vented goggles.

Hand Protection

The following glove material(s) are recommended: Polyvinyl alcohol.

Skin Protection

Avoid skin contact.

Respiratory Protection

Avoid breathing vapours, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Select one of the following approved respirators based on airborne concentration of contaminants and in accordance with regulations: Half facepiece or fullface air-purifying respirator with organic vapour (Class A) filters and P2 particle filters. Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

Prevention of Accidental Ingestion

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep out of the reach of children.

Recommended Ventilation

Provide appropriate local exhaust for cutting, grinding, sanding or machining. If exhaust ventilation is not available, use appropriate

respiratory protection. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapour, or spray. If ventilation is not adequate, use respiratory protection equipment.

9 PHYSICAL/CHEMICAL PROPERTIES

Appearance and Odour	Liquid; Paste. Sweet aromatic styrene odour.; Stiff, off-white paste.
pH	Not applicable
Boiling point	DETAILS: styrene >= 145 C
Melting point	Not applicable
Flash point	31 C [Test method: closed cup]
Autoignition temperature	Not determined
Vapour pressure	@ 25 C 5 mmHg
Water Solubility	NIL
Specific gravity	1.5 - 1.7
Vapour density	Not determined
Evaporation rate	Not determined
Viscosity	60000 - 90000 centipoise
Flammable Limits - LEL	0.9 % DETAILS: Styrene
Flammable Limits - UEL	6.8 % DETAILS: Styrene

10 STABILITY AND REACTIVITY

Materials to Avoid
Strong Oxidising Agents. Strong Acids. ferrous salts, metal halides and UV radiation.

Conditions to Avoid
Sparks and/or Flames. Heat.

Hazardous Decomposition Products
Carbon monoxide during combustion. Carbon dioxide during combustion. Irritant vapours or gases during combustion.

Stability
Hazardous polymerisation may occur. Stable.

11 TOXICOLOGICAL INFORMATION

Effects from Eye Contact
Moderate Eye Irritation: Signs/symptoms can include redness, swelling, pain, tearing and blurred or hazy vision. Prolonged or repeated exposure may cause: Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Effects from Skin Contact
Moderate Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness.

Effects from Inhalation

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May be absorbed following inhalation and cause target organ effects. Prolonged or repeated exposure may cause: Pneumoconiosis: Signs/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Effects from Ingestion

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May be absorbed following ingestion and cause target organ effects.

Carcinogenicity

Contains a chemical or chemicals which can cause cancer.

TALC (CAS# 14807-96-6)

STYRENE MONOMER (CAS# 100-42-5)

QUARTZ SILICA (CAS# 14808-60-7)

Other Toxicological Information

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, uncoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Liver Effects:

Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Prolonged or repeated exposure may cause: Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate. Immunological Effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and/or respiratory reaction, and changes in immune function.

12 ECOLOGICAL INFORMATION

Ecotoxicity Data

Not determined

Ecofate Data

Not determined.

13 DISPOSAL CONSIDERATIONS

Product as Sold

Dispose of waste product in a permitted hazardous waste facility.

14 TRANSPORT INFORMATION

ADG (Road/Rail)

UN NUMBER	UN 1866
PROPER SHIPPING NAME	RESIN SOLUTION, flammable
DANGEROUS GOODS CLASS	3
SUBSIDIARY RISK	NONE ALLOCATED
PACKING GROUP	III
HAZCHEM CODE	*3Y

IATA (Airfreight)

UN NUMBER	UN 1866
PROPER SHIPPING NAME	RESIN SOLUTION
DANGEROUS GOODS CLASS	3
SUBSIDIARY RISK	NONE ALLOCATED
PACKING GROUP	III

IMDG (Seafreight)

UN NUMBER	UN 1866
PROPER SHIPPING NAME	RESIN SOLUTION
DANGEROUS GOODS CLASS	3
SUBSIDIARY RISK	NONE ALLOCATED
PACKING GROUP	III

15 REGULATORY INFORMATION

Product Certifications
AICS - yes

16 OTHER INFORMATION

REASON FOR REISSUE
Initial Issue.

The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date of issue. 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, (UNLESS REQUIRED BY LAW) OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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MATERIAL SAFETY DATA SHEET

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This MSDS has been prepared by 3M Australia Pty Ltd Toxicology Dept.

1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
HARDENER RED

DIVISION
ZC - International Operations

3M Product ID
AS-0192-6316-4, AS-0192-6317-2, AS-0192-6321-4, AS-0192-6326-3,
AS-0192-6327-1, AS-0192-6328-9

RECOMMENDED USE: Automotive. Hardening Agent.

2 HAZARDS IDENTIFICATION

NOTE: HAZARDOUS SUBSTANCE. DANGEROUS GOODS.

POISONS SCHEDULE
S5

Symbols
Xi (Irritant)
O (Oxidising)

Risk Codes and Phrases
R7 May cause fire.
R36 Irritating to eyes.
R43 May cause sensitisation by skin contact.
R52 Harmful to aquatic organisms.

Safety Codes and Phrases
S3/7 Keep container tightly closed in a cool place.
S14C Keep away from oxidizing or reducing agents, accelerators or combustibles.
S36/37/39B Wear suitable protective clothing, gloves, and eye and face protection.
S46 If swallowed, seek medical advice immediately and show this container or label.
S61 Avoid release to the environment. Refer to special instructions/safety data sheets.
S2 Keep out of the reach of children.

3 COMPOSITION

Ingredient Name	CAS number	Percentage
BENZOYL PEROXIDE	94-36-0	30 - 60
DIMETHYL SILOXANE, REACTION PRODUCT WITH---		10 - 30

SILICA		
DIMETHYL PHTHALATE	131-11-3	25 - 28
WATER	7732-18-5	7 - 13
IRON OXIDE (FE2O3)	---	< 5

4 FIRST AID MEASURES

EYE CONTACT

Flush eyes with large amounts of water.
If signs/symptoms persist, get medical attention.

SKIN CONTACT

Remove contaminated clothing and shoes.
Wash affected area with soap and water.
If signs/symptoms develop, get medical attention.
Wash contaminated clothing and shoes before reuse.

INHALATION

Remove person to fresh air.
If signs/symptoms develop, get medical attention.

IF SWALLOWED

Do not induce vomiting unless instructed to do so by medical personnel.
Give person two glasses of water. Never give anything by mouth to an unconscious person.
Get medical attention.

5 FIRE FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

EXPOSURE HAZARDS DURING FIRE

Closed containers exposed to heat from fire may build pressure and explode.

FIRE FIGHTING PROCEDURES

Wear full protective equipment (Turnout Gear) and a self-contained breathing apparatus (SCBA).

Combustion Products from Fire

Combustion Products from Fire are listed in Section 10, STABILITY AND

REACTIVITY.

Unusual Reaction Hazard
oxidizer

HAZCHEM CODE 1W

6 ACCIDENTAL RELEASE MEASURES

Personal Precautions

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel.
Ventilate area with fresh air.
For large spills, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good occupational hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

Environmental Procedures

Dispose of collected material as soon as possible.

Methods for cleaning up
Observe precautions from other sections.
Clean up residue.

7 HANDLING AND STORAGE

Incompatibility - Materials to Avoid
Store out of direct sunlight.
Store away from heat.
Store away from acids.

Fire Avoidance
Do not heat under confinement to avoid risk of explosion.
No smoking while handling this material.

Explosion Avoidance
Keep away from heat, sparks, open flame, pilot lights and other sources of ignition.

Precautions for Safe Handling
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

Conditions for Safe Storage
Refer to Incompatibility - Materials to Avoid.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

BENZOYL PEROXIDE (94-36-0)
NATIONAL EXPOSURE STANDARDS: TWA 5mg/m³
DIMETHYL PHTHALATE (131-11-3)
NATIONAL EXPOSURE STANDARDS: TWA 5mg/m³

Special Information, Exposure/Protection
The extent to which the following recommendations for exposure control and protection are observed should depend on the risk assessment undertaken for the specific conditions under which this product is used, including occupational hygiene measurements.

Eye Protection
Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337. Avoid eye contact. Avoid eye contact with dust or airborne particles. The following should be worn alone or in combination, as appropriate, to prevent eye contact: Indirect Vented goggles.

Hand Protection
The following glove material(s) are recommended: Nitrile rubber.

Skin Protection
Avoid skin contact. The following protective clothing material(s) are recommended: Apron - Neoprene.

Respiratory Protection
Select one of the following approved respirators based on airborne concentration of contaminants and in accordance with regulations: Half facepiece or fullface air-purifying respirator with organic vapour filters and P2 particle filters.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

Prevention of Accidental Ingestion
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

Recommended Ventilation

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protective equipment.

9 PHYSICAL/CHEMICAL PROPERTIES

Appearance and Odour	Solid. Paste. Characteristic odour Red
pH	Not determined
Boiling point	Not determined
Melting point	Not determined
Flash point	Not applicable
Autoignition temperature	Not determined
Vapour pressure	0.75 mmHg @ 20 C
Water Solubility	NIL
Specific gravity	1.3 (Water=1)
Vapour density	Not determined
Evaporation rate	Not determined
Viscosity	Not determined
Flammable Limits - LEL	Not applicable
Flammable Limits - UEL	Not applicable

10 STABILITY AND REACTIVITY

Materials to Avoid

Strong Acids.
Strong Bases.
Reducing agents.

Conditions to Avoid

Sparks and/or Flames.
Heat.

Hazardous Decomposition Products

Carbon monoxide during combustion.
Carbon dioxide during combustion.
Irritant vapours or gases during combustion.

Stability

Hazardous polymerisation will not occur.
Stable.
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

11 TOXICOLOGICAL INFORMATION

Effects from Eye Contact

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and

impaired vision.

Effects from Skin Contact

Allergic Skin Reaction (non-photo induced): Signs/symptoms can

include redness, swelling, blistering and itching.

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, and itching.

Effects from Inhalation

Pneumoconiosis: Signs/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Effects from Ingestion

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

12 ECOLOGICAL INFORMATION

Ecofate Data

Not determined.

13 DISPOSAL CONSIDERATIONS

Product as Sold

For quantities <50kg: dispose of waste product in a sanitary landfill.

For larger quantities: incinerate in an industrial or commercial facility in the presence of a combustible material.

As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

14 TRANSPORT INFORMATION

ADG (Road/Rail)

UN NUMBER	UN 3108
PROPER SHIPPING NAME	ORGANIC PEROXIDE TYPE E, SOLID (Dibenzoyl Peroxide (as a paste), <=52%)
DANGEROUS GOODS CLASS	5.2
SUBSIDIARY RISK	NONE ALLOCATED
PACKING GROUP	II
HAZCHEM CODE	1W
IERG	32

IATA (Airfreight)

UN NUMBER	UN 3108
PROPER SHIPPING NAME	ORGANIC PEROXIDE TYPE E, SOLID (Dibenzoyl Peroxide (as a paste),

<=52%)

DANGEROUS GOODS CLASS

5.2

SUBSIDIARY RISK

NONE ALLOCATED

PACKING GROUP

II

IATA SPECIAL INSTRUCTIONS:

Keep away from heat sources, shade from direct sunlight, keep well ventilated.

IMDG (Seafreight)

UN NUMBER

UN 3108

PROPER SHIPPING NAME

ORAGANIC PEROXIDE TYPE E, SOLID
(Dibenzoyl Peroxide (as a paste),
<=52%)

DANGEROUS GOODS CLASS

5.2

SUBSIDIARY RISK

NONE ALLOCATED

PACKING GROUP

II

15 REGULATORY INFORMATION

Product Certifications

AICS - Yes

16 OTHER INFORMATION

REASON FOR REISSUE

Composition change; change in concentration range or %.

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